

**FL-4004 FY1964 Spares Progress Report  
for the Month of August, 1964**

**I. General**

This contract provides spare devices and sub-assemblies, including the FY64 AGE and spares additions, for systems produced under Contracts KD3540, FL-4001, P. O. 13832, and P. O. 12393. In addition, three (3) separate items: ECP-1 Nav Panel and Reprogramming Computer, Scope Change #1 System Test Rack, and H-330 Coupler Retrofit kits are included as part of this contract.

**II. Work Accomplished - August**

**A. Original Spares Order**

Eight (8) out of ten (10) major devices have been delivered against the original spares order and, except for two D. C. Amp. Boards, all of the sub-assemblies have been completed.

**B. Inertial Component Status is:**

	<u>Honeywell Gyros</u>	<u>Kearfott Gyros</u>	<u>Accelerometers</u>
Total Order	14	7	21
Delivered	13	6	18

**C. Navigation Panel Modification Kits**

All Kits have been completed. Installation is continuing under the Overhaul and Repair Contract (FL-4003).

**D. Stepper Motors**

All twelve (12) motors are completed and will be delivered on request.

**E. Coupler Retrofit Kits**

120 out of the 140 kits have been completed.

**F. Add-On FY64 Spares**

Most material is in-house and fabrication is proceeding on schedule.

**G. Additional AGE**

The three checkout trailers have been deleted from the original order and replaced with two modified parts (UG8088A1) and one modified CTU (UG8088A1), a Century Recorder (Model 409D), a Porro Prism

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(Davidson D523), a Platform cover (GG8008-T48), and a Reference mounting fixture.

All items have been ordered or are being fabricated, except the two carts. A make or buy decision will be made on the two carts when the design effort is completed.

### III. Work Scheduled - September

- A. Complete the final items on the original spares order.
- B. Complete delivery of inertial components.
- C. Complete the Gyro Gate Kits for the Coupler Modification. Five kits are scheduled for completion on 11 September and the remaining fifteen on 28 September. The kits have been delayed due to difficulties with piece part procurement.
- D. Continue fabrication and delivery of items against the add-on spares order.
- E. Continue the design effort and fabrication of items for the additional AGE order.

### IV. Financial Status

STATINTL We have customer funding of  Additional funding is needed to cover the additional AGE effort.

Cost curves through fiscal August are attached.

### V. Overtime

<u>Fiscal Period</u>	<u>No. of Weeks</u>	<u>Hrs. Requested</u>	<u>Hrs. Expected</u>
27 July - 23 August	4	800	459
24 August - 20 September	4	600	

Overtime expended in August and requested in September is associated with the effort to complete the original spares order, the fabrication of coupler retrofit kits, and the fabrication of parts needed to support the repair of returned goods.

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VI. Attachments

- A. FL-4004 FY1964 Spares - Devices
- B. FL-4004 FY1964 Inertial Components
- C. FL-4004 Cost Curve - Summary
- D. FL-4004 Cost Curve - MH 330 Spares
- E. FL-4004 Cost Curve - MH 357 Spares

AS OF DATE:  
31 AUG 1964

## PROGRAM PLANNING AND CONTROL

### LEGEND

**FLOW**  
**PROGRESS**  
**PROJECTED SLIPPAGE**

1964												1965
PRIOR	M	A	M	J	J	A	S	O	N	D	J	
<u>330</u>												
PLATFORM							△△					
COUPLER						▲						
PLATFORM ELEC.					▲							
COMPUTER				▲								
DRUM						▲						
NAV. PANEL				▲								
<u>357</u>												
PLATFORM						▲						
COUPLER						▲						
PLATFORM ELEC.			▲									

COMMENTS:

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PREPARED BY: AKM  
APPROVED BY: \_\_\_\_\_

SCHEDULE CONTROL NO.  
SHEET NO. 1 OF 2

<div>LEGEND</div> <div><div> </div> FLOW</div> <div><div> </div> PROGRESS</div> <div><div> </div> PROJECTED SLIPPAGE</div>		Approved For Release 2002/09/03 : CIA-RDP69B00279R000300150010-6 FL-4004      FY'64 Spares - Iner. Comp. PROGRAM PLANNING AND CONTROL										AS OF DATE: 31 AUG 1964	
<div>330</div> <div>MH GYROS</div> <div>KEARFOTT GYROS</div> <div>ACCELEROMETERS</div> <div>357</div> <div>MH GYROS</div> <div>ACCELEROMETERS</div>	1964												1965
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STATINTL

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